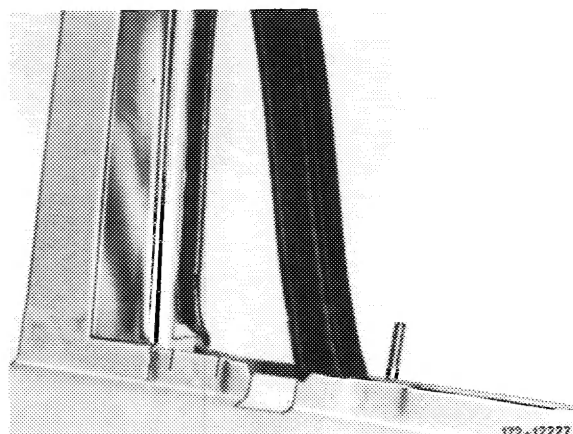


**Removal**

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1 Remove crank operated window (72—190 or 72—191).

2 Pull window running rail out of seam on door frame and remove.



**Installation**

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3 Install in reverse sequence.